



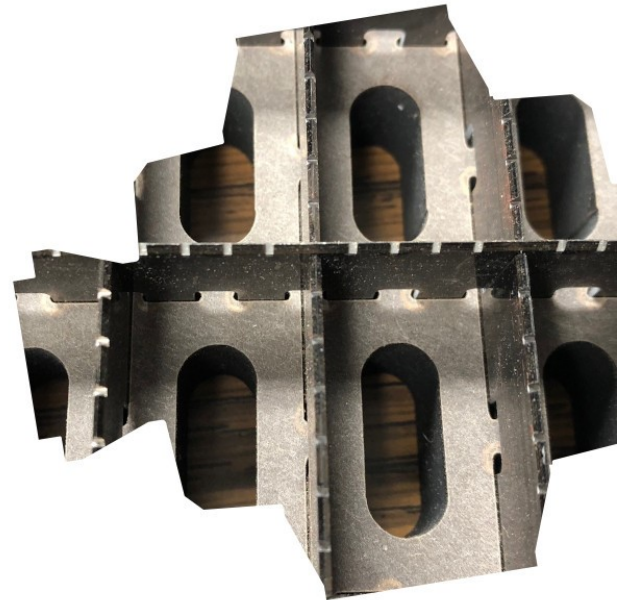
CNC Nicking

Sharples can supply nicking through the use of CNC bending. Knife is bent, mitered and nicked in one process off one bender file. This provides us with the ability to duplicate nicking patterns in any combination. Nicking patterns are saved on file for instant recall of past jobs. Controlled nicking ensure success of the first run guaranteeing repeatability of subsequent runs. Depth of the nick can also be specified in .005" increments.

Specify the following on your next order:

- ◆ Nick size
- ◆ Nick Depth(s)
- ◆ Nick Placement on CAD file is preferable

NICK SIZES	
mm	inches
0.20	0.008
0.25	0.010
0.30	0.012
0.40	0.016
0.50	0.020
0.60	0.024
0.70	0.028
0.80	0.032
0.90	0.035
1.00	0.040
1.10	0.043
1.20	0.047
1.30	0.051
1.40	0.055
1.50	0.060



- ◆ Controlled placement
- ◆ Repeatability
- ◆ Prototype to Production
- ◆ Any combination of cuts and spaces for perforation
- ◆ Combination of sizes and Depths
- ◆ Great for tear strips and part progression
- ◆ Other Nick sizes could be available using different techniques.

